

Receiving Report

Date: 11/10/14

Batch No: M119243

Supplier: THY 586211

Dart P/O: 15695

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 11/10/14
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location _____

I N V O I C E

RECEIVED NOV 01 2011 IV-583114

Sold By:

THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Remit to:

THYSSENKRUPP MATERIALS NA
c/o T27540
P.O. BOX 4275, POSTAL STATION 'A'
TORONTO, ONTARIO M5W 5V8

Date: 14Oct11

Due: 13Nov11

Sold To: (20115)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Shipped To: (1)

DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

=====

Shp Dt 14Oct11	Ord Dt 05Oct11	SO No ST-376093 B/L PEC 733537
Trm NET 30 DAYS/NET 30 JOURS	PO/Rel 15095	
Frt PREPAID	Via VIM TRANSFER	FOB CONCORD
Slp STAN IVERS (905-532-1350)		Pbl

=====

1 ALUMINUM PLATE 7075T7351	80 PCS		
2.00" THICK X 6.0000" X 6.2500"			623 LBS
*****D6101-001*****			
MATERIAL	80 PCS @	35.4600 EA	2,836.80 c2
ENERGY & CAP SURCHG		25.0000 LOT	25.00

2 ALUMINUM PLATE 7075T7351	80 PCS		
2.00" THICK X 6.2500" X 7.8750"			814 LBS
*****D6101-003*****			
MATERIAL	80 PCS @	45.8700 EA	3,669.60 c2

Total Shipped:	160 PCS	1,437	LBS
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Interest will be charged at 1.5% per month or
18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***
7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

*** TEL. 800-926-2600 ***

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

* WE STOCK STAINLESS STEEL!!!! *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001
TVQ - QST 1017327981 TQ0001

Material	Processing	Freight	Other	Taxes	TOTAL DUE
6,506.40			25.00	849.08	7,380.48

Taxes: ONHSTS 849.08

Page: 1 Last

ENTERED NOV 08 2011

PAID

DEC 01 2011

9774

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO15095 Receipt Dates from 10/14/2011 to 10/14/2011

All Item ID/GL/WOs All Rec. Employees

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Receiv Date/ Receiv Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO15095	1		D6101-001P	Each	10/14/2011	10/14/2011	80.0000	\$35.46	0.0000	0	\$2,837.00
CAD	No		7075-T7351 2X6X6.25	Each	80.0000	DESJ02		\$2,837.00	0.0000	0	
			74679/680								
	2		D6101-003P	Each	10/14/2011	10/14/2011	80.0000	\$45.84	0.0000	0	\$3,667.20
	No		7075-T7351 2X6.25X7.875	Each	80.0000	DESJ02		\$3,667.20	0.0000	0	
			74679/680								
Total Received Quantity:										160.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$6,504.20	
Total Balance Due Quantity:										0.0000	

478

B I L L O F L A D I N G

No: PEC 733537
Ship Date 14Oct11 at 16:50 From PFW

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest 11,489
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

1
AR dock

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-376093- 1 Your PO # 15095
ALUMINUM PLATE 7075T7351-947526
2.00" THICK X 6.0000" X 6.2500"

*****D6101-001*****

Heat Number Tag No
708281 241823

Quantity PCS Wt LBS
20.83 SFT 80 623

MTR

2) Our Order PEC-376093- 2 Your PO # 15095
ALUMINUM PLATE 7075T7351
2.00" THICK X 6.2500" X 7.8750"

*****D6101-003*****

Heat Number Tag No
708281 241825

Quantity PCS Wt LBS
27.34 SFT 80 814

MTR

TOTAL: Tags 2 PCS 160 LBS 1437

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL (1,2) 2 SKIDS GW. 1648 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVO/OST# 1017327081 T0001 TPS/GST TVH/HST # 140223934 RT0001

Amey Bhu
Henry Bhu 11/10/14

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the materials covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material meet the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per

Director of Manufacturing Davenport Works
Valerie Murphy
Quality Assurance Manager
Terrence Thoin

1292448
Ship Date 2011-09-26 B.L. No. 6375246 Invoice No. 00000 Alcoa No. Item 1000320482-5 DS-20482-02-2
P.O. No./Govt Contract No. Customer Alcoa Item
5400113144 Lot#: 0030 COPPER & BRASS SAL G041120093R04

Ship To: COPPER & BRASS SALES INC
FRESNO BRANCH
5450 E HOME
FRESNO 93727 CA

Item Description
2.0 IN TK (+.055 -.055) X 52.5 IN W (+.3125 - 0.000) X 144.5 IN LN (+.5 -0.0) (N) A/T 7075- T7351 RECTANGLE MILL FINISH, US1 3MM DEAD ZONE REQ'D BOTH SIDES, SAWED. AMS-QQ-A-250/12 IS 2007 EXC MRK AMS-STD-2154 IS 2010 EXC MRK AMS4078 REV G EXC MRK ASTM209 REV 10 EXC MRK BBS7055 REV A EXC MRK MMS159 REV P ((MARKED)) KRAFT PAPER INTERLEAVED MAX GROSS
SKID WGT: 4500 LB QUAN TOL +/-40 & US1 CL
A 3 MM COR 0231073 REV D2 CUST REQ 11-09-27 *** W/E 11-10-01 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	338534	708280	3093	2	PC	47111	
2	338536	708281	3093	2	PC	47111	
3	338537	708281	3097	2	PC	47111	
4	338548	708281	1550	1	PC	47111	
			10833	7			

Notes for COR: 0231073.2
PRODUCT PRODUCED TO THE REQUIREMENTS OF MIL-STD-2154 ALSO MEET THE REQUIREMENTS OF AMS-STD-2154. PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS-STD-2154 ALSO MEET THE REQUIREMENTS OF MIL-STD-2154.
THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I.
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12.
THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I.

COR: 0231073.2 -Specification Limits

Temp Dir	UTS	TYS	EL4D
T7351 Long Transv.	KSI	KSI	PCF
	Max	68.9	
	Min	57.0	

Welded ThyssenKrupp
SUPERNO 2 401490407
BY J.R.
CORPORA BRASS

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements specified herein, including any specifications forming a part of the description and that samples representative of the material and the composition limits and test the mechanical properties shown on the face of this sheet.

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Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

1292848
Ship Date 2011-09-26
P.O. No./Govt Contract No. 5400113144
B.L. No. 6375246
Invoice No. 00000
Customer
Alcoa No. Item 1000320482-5
Alcoa Item DS-20482-02-2

5400113144 Ltr#: 0030 COPPER & BRASS SAL G041120093R04

Page 2 of 2

CQE: 0231073.2 -Specification Limits (cont.)
T7351 Elec. Cond. (EC) & MIN 38.0 PCT

Chemical Composition		SI	FE	CU	MN	MG	CR	ZN	TI	Other	
		Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05
		Min	1.2	1.2	2.1	0.18	5.1				0.15
Alloy 7075											
Lot: 708281 - Mechanical, Physical, Metallography, Quantometer Results											
No-> UTIS TYS EI4D											
Test KSI PCT											
3 71.4 60.8 10.6											
71.1 60.7 10.5											
71 60.3 10.5											
REMAIN											

T7351 Elect Cond %IACS 41.2 41.5 41.3 PCT

Cast Number	Chemical - OBS	SI	FE	CU	MN	MG	CR	ZN	TI
H9370105	Actuals	0.08	0.30	1.6	0.02	2.5	0.18	5.6	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.972.1(a)]; it was manufactured in the United States

CERTIFIED INSPECTION REPORT

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Per:

Director of Manufacturing Davenport Works

Terrence Thon
Quality Assurance Manager

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1292848
Ship Date 0 B.L. No. Invoice No. Alcoa No. Item
2011-09-26 6375246 00000 1000320482-5 DS-20482-02-2
P.O. No./Govt Contract No. Customer Alcoa Item
5400113144 Ln#: 0030 COPPER & BRASS SAL G041120093R04

Page 2 of 2

CQR: 0231073.2 -Specification Limits (cont.)
T7351 Elec. Cond. (EC) % MIN 38.0 PCT

Chemical Composition		SI	FE	CU	MN	MG	CR	ZN	TI	Other
Alloy 7075	Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	Total Aluminum
	Min	1.2	1.2	2.1	0.18	5.1	0.15	0.15	REMAIN	
Lot: 708281		- Mechanical, Physical, Metallurgy, Quantometer Results								
Temp Dir	No->	UTS	TYS	EL4D						
	Test	KSI	KSI	PCT						
T7351 Long Transv.	3	71.4	50.8	10.6						
		71.1	60.7	10.5						
		71	60.3	10.5						

T7351 Elect Cond %IACS 41.2 41.5 41.3 PCT

Cast Number H9370105
Chemical - OES SI FE CU MN MG CR ZN TI
Actuals 0.08 0.30 1.6 0.02 2.5 9.18 5.6 0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.972.1(a)]; it was manufactured in the United States

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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Per _____

Director of Manufacturing Davenport Works
 Valco M Murphy
 Terrence Thom
 Quality Assurance Manager

Page 1 of 2

Ship To: COPPER & BRASS SALES INC
 FRESNO BRANCH
 5450 E HOME
 FRESNO 93727 CA

Item Description
 2.0 IN TK (+.055 -.055) X 52.5 IN W (+.3125 - 0.000) X 144.5 IN LN (+.5 -0.0) (N) A/T 7075- T7351 RECTANGLE MILL FINISH, USI 3MM DEAD ZONE REQ'D BOTH SIDES, SAWED. AMS-QQ-A-250/12 IS 2007 EXC MRK AMS-STD-2154 IS 2010 EXC MRK AMS4078 REV G EXC MRK ASTMB309 REV 10 EXC MRK BSS7055 REV A EXC MRK MMS159 REV P (MARKED) KRAFT PAPER INTERLEAVED MAX GROSS
 SKID WGT: 4500 LB QUAN TOL +/-40 % USI CL
 A 3 MM COR 0231073 REV 02 CUST REQ 11-03-27 *** W/E 11-10-01 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	338534	708281	3093	2	PC	47111	
2	338536	708281	3093	2	PC	47111	
3	338537	708281	3097	2	PC	47111	
4	338548	708281	1550	1	PC	47111	
			10833	7			

Notes for CQR: 0231073.2
 PRODUCT PRODUCED TO THE REQUIREMENTS OF MIL-STD-2154 ALSO MEET THE REQUIREMENTS OF AMS-STD-2154. PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS-STD-2154 ALSO MEET THE REQUIREMENTS OF AMS-STD-2154. THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I. PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12. THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I.

CQR: 0231073.2 -Specification Limits

Temp Dir	Long Transv.	Max	Min	UTS	KSI	TVS	EL4D
T7351		68.9	57.0				PCT

SOLD TO *ThyssenKrupp*

SHIPPER NO. *2401490447*

BY *J.R.*

COPPER & BRASS REPRESENTATIVE

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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Malcolm Murphy
Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

1292848
Ship Date 2011-09-26
P.O. No./Govt Contract No. 5400113144
B.I. No. 6375246
Invoice No. 00000
Customer
Alcoa No. Item 1000320482-5
Alcoa Item
Ship From: RIVERDALE, IA.
DS-20482-02-2
COPPER & BRASS SAL G041120093R04

Page 2 of 2

CQE: 0231073.2 -Specification Limits (cont.)
T7351 Elec. Cond. (EC) % MIN 38.0 PCT

Chemical Composition		SI	FE	CU	MN	MG	CR	ZN	TI	Other
Max		0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05
Min				1.2		2.1	0.18	5.1		0.15
Alloy 7075										
Lot: 708281 - Mechanical, Physical, Metallurgy, Quantometer Results										
Temp Dir		No->		UTS	TVS	EL4D				
T7351 Long Transv.		Test		KSI	KSI	PCT				
		3		71.4	60.8	10.6				
				71.1	60.7	10.5				
				71	60.3	10.5				

T7351 Elect Cond %IACS 41.2 41.5 41.3 PCT

Cast Number H937J105. Chemical - OBS SI FE CU MN MG CR ZN TI
Actuals 0.08 0.30 1.6 0.02 2.5 0.18 5.6 0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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Per *[Signature]*

Director of Manufacturing Davenport Works

[Signature]
Tennence Thom
Quality Assurance Manager

Page 1 of 2

Ship To: COPPER & BRASS SALES INC
FRESNO BRANCH
5450 E HOME
FRESNO 93727 CA

Item Description
2.0 IN TK (+.055 -.055) X 52.5 IN W (+.3125 - 0.000) X 144.5 IN LN (+.5 -0.0) (N) A/T 7075-T7351 RECTANGLE MILL FINISH, USI 3MM DEAD ZONE REQ'D BOTH SIDES, SAWED. AMS-QQ-A-250/12 IS 2007 EXC MRK AMS-STD-2154 IS 2010 EXC MRK AMS4078 REV G EXC MRK ASTM209 REV 10 EXC MRK BSS7055 REV A EXC MRK MMS159 REV P ((MARKED)) KRAFT PAPER INTERLEAVED MAX GROSS SKID WGT: 4500 LB QUAN TOL +/-40 % USI CL A 3 MM COR 0231073 REV 02 CUST REQ 11-09-27 *** W/E 11-10-01 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	338534	708281	3093	2	PC	47111	
2	338536	708281	3093	2	PC	47111	
3	338537	708281	3097	2	PC	47111	
4	338548	708281	1550	1	PC	47111	
			10833	7			

Notes for COR: 0231073.2

PRODUCT PRODUCED TO THE REQUIREMENTS OF MIL-STD-2154 ALSO MEET THE REQUIREMENTS OF AMS-STD-2154. PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS-STD-2154 ALSO MEET THE REQUIREMENTS OF AMS-STD-2154. THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I. PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12. THIS MATERIAL HAS BEEN ULTRASONICALLY INSPECTED FULLY IMME RSION - TYPE I.

COR: 0231073.2 -Specification Limits

Temp Dir	Long Transv.	Max	Min	UTS	TYS	EL4D
T7351		68.9	69.0	KSI	KSI	PC
			57.0			6

SOLD TO

SHIPPER NO.

BY

COPPER & BRASS REPRESENTATIVE

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

1292848
Ship Date 2011-09-26
B.I. No. 6375246
Invoice No. 00000
Alcoa No. Item 1000320482-5
P.O. No./Govt Contract No. Customer
5400113144 In#: 0030 COPPER & BRASS SAL G041120093R04
Alcoa Item

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

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Malcolm Murphy
Director of Manufacturing Davenport Works
Terrence Thom
Quality Assurance Manager

Page 2 of 2

CQR: 0231073.2 -Specification Limits (cont.)
T7351 Elec. Cond. (EC) % MIN 38.0 PCT

Chemical Composition

Alloy 7075
Lot: 708281 - Mechanical, Physical, Metallography, Quantometer Results
Max SI FE CU MN MG CR ZN TI Each Total Aluminum
Min 0.40 0.50 2.0 0.30 2.9 0.28 6.1 0.20 0.05 0.15
1.2 2.1 0.18 5.1
REMAIN

Temp Dir Long Transv. 3
T7351 Test
No-> UTS KSI PCT
71.4 50.8 10.6
71.1 60.7 10.5
71 60.3 10.5

T7351 Elect Cond %IACS 41.2 41.5 41.3 PCT

Cast Number H9370105
Chemical - OES Actuals
SI FE CU MN MG CR ZN TI
0.08 0.30 1.6 0.02 2.5 0.18 5.6 0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 235.872.1(a)]; it was manufactured in the United States